

WHAT IS CLAIMED IS:

1. A method for forming shallow trench isolation structures, comprising:

forming a plurality of isolation trenches in a substrate, the isolation trenches separating active areas;

forming an insulation layer outwardly from the substrate, the insulation layer filling the isolation trenches and covering the active areas;

forming a planarization layer outwardly from the insulation layer; and

removing the planarization layer and the insulation layer down to a polished stop for the active areas.

2. The method of Claim 1, wherein removing the planarization layer and the insulation layer further comprises:

etching through the planarization layer and the insulation layer together at a substantially even rate down to a chemical mechanical polishing (CMP) depth outward from the active areas; and

chemically-mechanically polishing from the CMP depth down to the polish stop for the active areas.

3. The method of Claim 2, further comprising etching through the planarization layer and the insulation layer at the substantially even rate using a matched etch process that etches the planarization layer and the insulation layer at rates that differ by ten percent or less.

4. The method of Claim 3, wherein the matched etch comprises a resist etch back plasma etch.

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5        5.     The method of Claim 2, further comprising etching through the planarization layer and the insulation layer at the substantially even rate using a matched etch process that etches the planarization layer and the insulation layer at rates that differ by five percent or less.

10       6.     The method of Claim 1, wherein the polish stop comprises a polish stop layer disposed outwardly of the active areas and further comprising removing the polish stop layer following the removal of the planarization layer and the insulation layer.

15       7.     The method of Claim 6, further comprising etching a surface of the substrate to selectively remove the polish stop layer thereby forming active areas separated by isolation trench structures formed in the isolation trenches.

20       8.     The method of Claim 6, wherein the polish stop layer comprises silicon nitride.

      9.     The method of Claim 1, wherein the insulation layer comprises silicon oxide.

25       10.    The method of Claim 1, wherein the planarization layer comprises a resist material.

      11.    The method of Claim 2, wherein the CMP depth is between 1,000 and 1,500 angstroms above the polish stop.

30       12.    The method of Claim 1, wherein the insulation layer is conformal. *B*

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Sub B2 13. A method for forming an integrated circuit,  
comprising:

forming a plurality of isolation trenches in a  
substrate, the isolation trenches separating active areas;

5 forming an insulation layer outwardly from the  
substrate, the insulation layer filling the isolation  
trenches and covering the active areas;

forming a planarization layer outwardly from the  
insulation layer;

10 etching through the planarization layer and the  
insulation layer together at a substantially even rate down  
to a chemical mechanical polishing (CMP) depth outward from  
the active areas;

chemically-mechanically polishing from the CMP depth  
15 down to a polish stop for the active areas; and

forming integrated circuit devices in the active areas  
to form an integrated circuit on the substrate.

20 14. The method of Claim 13, further comprising  
etching through the planarization layer and the insulation  
layer at the substantially even rate using a matched etch  
process that etches the planarization layer and the  
insulation layer at rates that differ by ten percent or  
less.

25 15. The method of Claim 13, further comprising  
etching through the planarization layer and the insulation  
layer at the substantially even rate using a matched etch  
process that etches the planarization layer and the  
30 insulation layer at rates that differ by five percent or  
less.

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16. The method of Claim 13, wherein the matched etch comprises a resist etch back plasma etch.

17. The method of Claim 13, wherein the polish stop comprises a polish stop layer disposed outwardly of the active areas and further comprising removing the polish stop layer following the chemical-mechanical polishing process.

18. The method of Claim 13, wherein the insulation layer comprises silicon oxide.

19. The method of Claim 13, wherein the planarization layer comprises a resist material.

20. The method of Claim 13, wherein the CMP depth is between 1,000 and 1,500 angstroms above the polish stop.

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21. A method for forming shallow trench isolation structures, comprising:

forming a plurality of isolation trenches in a substrate, the isolation trenches separating active areas of the substrate;

forming an insulation layer outwardly from the substrate, the insulation layer filling the isolation trenches and covering the active areas;

forming a planarization layer outwardly from the insulation layer;

etching through the planarization layer and the insulation layer together at a substantially even rate down to an intermediate level with 1500 angstroms of a polish stop for the active areas using a matched etch process that etches the planarization layer and the insulation layer at rates that differ by ten percent or less; and

chemically-mechanically polishing from the intermediate level down to the polish stop for the active areas of the substrate.